INTERVAL IN HOURS Boxxer 323

SERVICE	8	25	50	75	100	125	150	175	200	225	250	275	300	325	350	375	400	425	450	475	500	525	550	575	600	625	650	675	700	725	750	775	800	825	850	875	900	925	950	975	1000	1025	1050	1075	1100	1125	1150	1175	1200
Engine Oil and Filter, Oil filter PN 000-049-014, Oil Mobil 1™ 5W-30 part number 000-087-002 or equiv	R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R		R
Orifice and Filters, Clean and Inspect		C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I	C/I
Check for Loose Bolts and Nuts *			CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH
Vacuum Relief Valve, Clean and Lubricate		C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L	C/L
Check Hoses for Loose fittings and Chafing			CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH		CH
Flush Chemical System With Vinegar			F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F		F
Air Filter, Clean, or Replace as Needed, Part number 000-049-064					C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R				C/R
Pump Drive Belt, Part number 000-010-132													R												R												R												R
Spark Plugs, Part number 000-106-016													R												R												R												R
Blower Oil Change, Part number 000-087-034 Pneulube					R								R													R											R												R
Adjust Valve Clearance, Intake and Exhaust .004 to .006			A								A										A										A										A								
GP Series 100 oil, or 15W-40			R																		R																				R								
Service Coupler Element Part Number 000-152-011											CH										CH										CH										R								
Fuel Filter, Part number 000-049-049																																									R								
Clean Blower Heat Exchanger																																									C/I								

* Check engine and blower mounting bolts, coupler retaining bolts, exhaust fasteners, etc.

Adjust	A
Check	CH
Clean and Inspect	C/I
Clean and Lubricate	C/L
Flush	F
Replace	R